

Aero Design Ltd.**Work Order Control Sheet**Work Order#: 2015-42 Date Opened: 07-May-15 Title: FabricationAircraft OEM: Multiple Aircraft Model: Multiple Product Type: Handle Bar Assembly Product Model: Multiple Quantity: 25 L, 25 R**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification (Original)
Time Sheet (R&D)
Notes

Initial or N/A

N/A
N/A
JR
JR
N/A
N/A
N/A
N/A

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

N/A
N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
84261	0	Handle Bar Assembly	JR
36274	2	Lever Bushing	JR

Traveller

Weld bushing to lever
Weld rivet to lever
Drill bushing to size "O"

Initial or N/A

JR
JR
JR

Install data plate

Work performed by:

Print: David MartynSign: [Signature]SCA: AD05Date: 12-May-15

ICC / Dual Inspection performed by:

Print: Jason RekveSign: [Signature]SCA: AD01Date: 12-May-15

Work Order closed by:

Print: Jason RekveSign: [Signature]SCA: AD01Date: 12-May-15

Approved Manufacturing Facility 73-04

Form 20.DL03

Rev. Original 23 Sep 2014

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

25 EA
N/A
JR
JR

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
JR
N/A
N/A
N/A

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

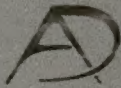
Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

[illegible]



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Handle Lever Assy No. of pieces: 25R, 25L

Manufacturer: Aero Design

Part No.: 84261-02 Serial No.: NISN

TTSN: NP TSO: N/A Rem.: N/A

Work Order No.: 2014-42

Remaining Tasks to be Performed: _____

Signature: [Signature]

Date: 12 May 15 Lic. No. / SCA AD01

Form# 20.E.02

Rev. 1 24 April 2014

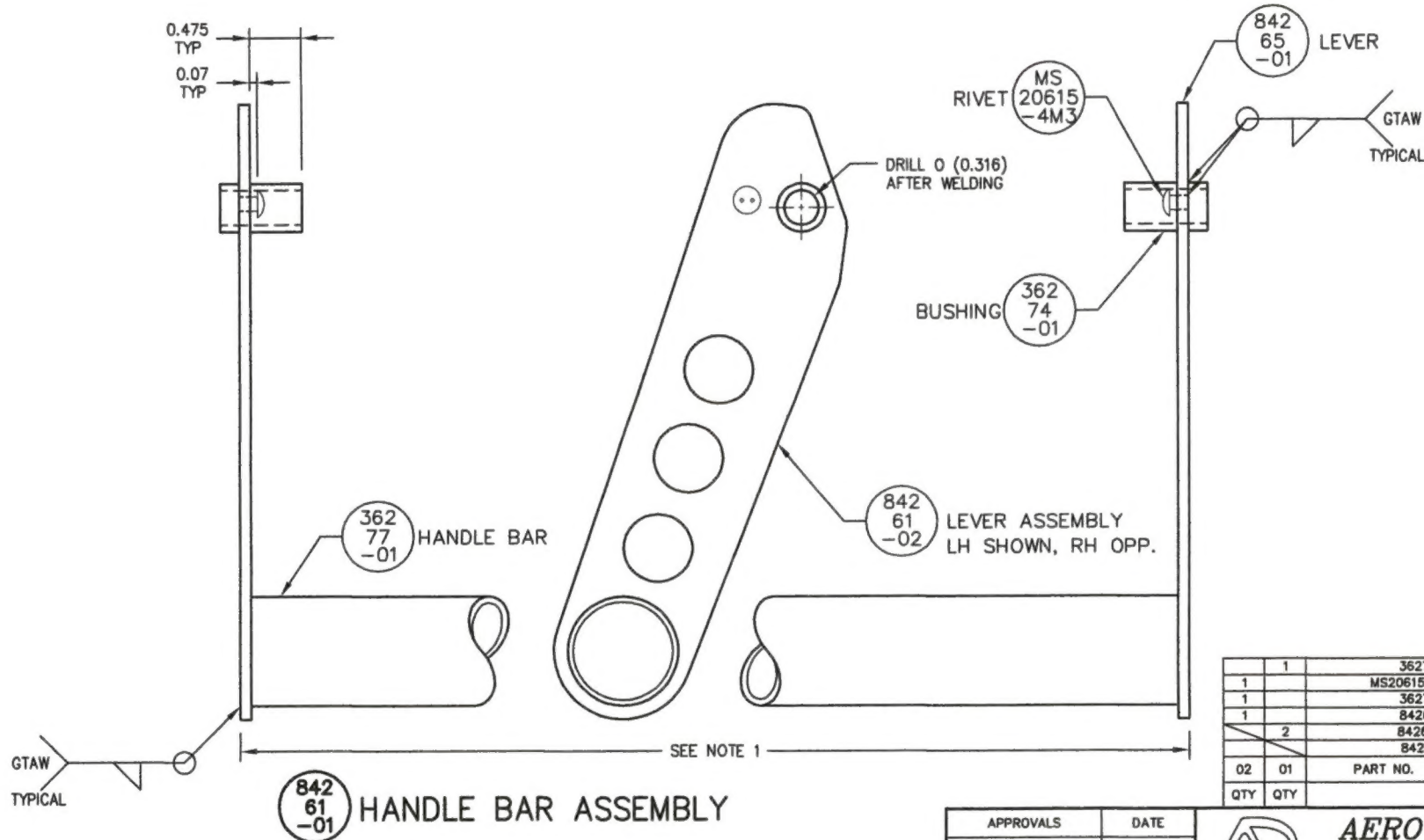
Serviceable

2015-42

25 x L

25 x R

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	HANDLE END BRACKETS FLIPPED	BJC	SEPT 19/11
2	TITLE BLOCK UPDATED; LEVER ASSEMBLY ASSIGNED P/N	BJC	MAR 13/14



QTY	QTY	PART NO.	DESCRIPTION
1	1	36277-01	HANDLE BAR
1	1	MS20615-4M3	RIVET (MONEL)
1	1	36274-01	BUSHING
1	1	84265-01	LEVER
2	2	84261-02	LEVER ASSEMBLY (RH/LH)
02	01	84261-01	HANDLE BAR ASSY

NOTES:

1. LENGTH OF HANDLE TO BE DETERMINED BY BASKET ASSEMBLY DRAWING.
2. REMOVE ALL BURRS AND SHARP EDGES.
3. WELDING TO BE COMPLETED BY GTAW METHOD TO AMS2685C USING ER308L ROD.

APPROVALS	DATE
DRAWN: R. RATHWELL	JUNE 18/09
CHECKED: E. BURGAIN	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS	ANGLES
X.XXX ±0.010	±1/2°
X.XX ±0.03	
X.X ±0.1	



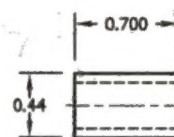
AERO DESIGN LTD.

9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 804.485.8370 www.aerodesign.ca

HELICOPTER CARGO BASKET
HANDLE BAR ASSEMBLY

SCALE	SIZE	QWG. SIZE	QWG. NO.	REV.
SCALE 1 : 1	A3	84261	2	
SHEET 1 OF 1				

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
36274-01	01	BUSHING	AISI 304 STAINLESS		7/16" X 0.065" TUBE



① BUSHING

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

2	LENGTH CHANGED	BJC	NOV 03/09
1	REMOVE ALTERNATE PART, REMOVE STEP FROM BUSHING	BJC	JAN 8/07
0	INITIAL ISSUE - CREATED FROM 36210	STF	MAY 17/02
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

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APPROVALS	DATE	AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8087 fax: (403) 250-8333 aerodesign@telusplanet.net			
DRAWN: STEVEN FAHEY	MAY 17/02				
CHECKED: E. BURGOIN	MAY 01/03				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		HELICOPTER CARGO BASKET HANDLE LEVER BUSHING			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		LGL	36274	2	